New SpatialAnalyzer Version: SA 2022.2

One of the significant advantages of SpatialAnalyzer is that development occurs at a brisk pace. New feature requests, bug fixes, and changes are implemented quickly, giving you the opportunity to start taking advantage of newly implemented features in a very short period of time.



USER INTERFACE IMPROVEMENTS

Added Tree Selection

The F2 selection window has been integrated directly into the SA Tree bar as a new dynamic selection panel. This allows direct access to multi-select options from a filtered list list of relevant items, when selection is needed.



IMPORT IMPROVEMENTS

New CAD Import Libraries

The following updated support is now available:

Autodesk Inventor 2022, Creo 8.0, FBX 7500, NX 2007, Parasolid 34, Solid Edge 2022, SolidWorks 2022



INSPECTION IMPROVEMENTS

Added Inspection Options

There are now basic configuration options for inspection which allow you to choose between the Inspection bar and Toolkit Inspection panels and offers an option to automatically open the inspection bar when trapping begins.



Expanded Offset Plane References

In prior versions Offset Planes were always based upon a reference plane. In this version any objects base frame can be used as the reference. This expands their use by allowing an offset plane to be built from a dynamic frame for example.

Added Auto-Measure Batch of Features

Auto-Measure >> Measure Batch of Features to support the automated measurement of Compare to Nominal GR-Features selection. Currently, it allows to measure a list of circles and/or slots by Nikon APDIS MV400 Laser Radar. See more details in the instrument section.



GD&T IMPROVEMENTS

Added support for ASME 2018 and ISO 2017

Options are now available to have GD&T feature inspection conducted using the more recent standard definitions. These options can be found in the User Options >Analysis>GD&T Options

| Eval Method | | |
|-------------|---------------|--------------|
| 🔘 None | 🔾 ASME (1994) | 🔾 ISO (1983) |
| | O ASME (2009) | O ISO (2004) |
| | ASME (2018) | O ISO (2012) |
| | | 🔾 ISO (2017) |

Added Control Over Diameter Tolerances

Added clarification to plus/minus tolerance modes of operation:

- PlusMinus. Will apply tolerances relative to the reference feature (as nominal).
- PlusMinusWithNominal. Will apply tolerances relative to user defined reference value.

| Tolerance | |
|---------------|----------------------|
| ToleranceType | PlusMinus 💌 |
| HighVariance | Limit |
| LowVariance | PlusMinus |
| | Exact |
| | PlusMinusWithNominal |

CLOUD BASED INSPECTION

Boundary Points

Added Right-Click option to Generate Boundary Points Clouds from a Scan Stripe Cloud. The boundary points define the extents of each scan line and can be used for edge or feature identification.

Real-Time Meshing Improvements

Real-Time Meshing has been significantly improved. Changes include greatly improved stability with laser trackers based scanners, leading line and cloud visualization as you scan. Greatly improved density and save sizes as well as improved settings and density controls.

| Real-Time Scanning Coarse Mesh | \times |
|---------------------------------|----------|
| Smallest Hole Diameter 5.0 (mm) | |
| Stripe Max Deviation 0.05 (m | nm) |
| Stripe Max Point Spacing 5.0 (m | nm) |
| Grid Size 1.0 (m | nm) |
| Grid Max Angle 30.0 | |
| Grid Max Ratio 10.0 | |
| | |
| Set Fast Set Standard OK Cance | el |
| Ĺ. | |

UNCERTAINTY CALCULATIONS

Modified uncertainty model for laser trackers

Modified uncertainty model for laser tracker (polar instruments) to eliminate singular behavior of uncertainty assessment when the measurement approaches polar points. Although this singular behavior accurately emulates the motor encoders, in practice the uncertainty is better modeled as:

Distance measurement uncertainty > Error along line-of-sight(LOS)

THETA (Horizontal) uncertainty > Error orthogonal to LOS in the horizontal plane

PHI (Vertical) uncertainty > Error orthogonal to LOS in the direction of positive PHI

Consider sighting through a telescopic sight directed towards the measurement. The angular error is now computed with respect to this shot line.

| CMM Instrument Uncert | tainty | X Tracker / EDM Theodolite Un | ncertainty > |
|---------------------------|------------------------|-------------------------------|--------------|
| - XYZ Uncertainties Relat | ive To Instrument Base | Theta (Horizontal) Uncertain | ty |
| X-Axis Uncertainty | 0.001 Inches | Dispersion (arcseconds) | 1.0 |
| Y-Axis Uncertainty | 0.001 Inches | Threshold (job distance unit | s) 0.0 |
| Z-Axis Uncertainty | 0.001 Inches | | |
| Enter 1 sigma values | | Phi (Vertical) Uncertainty | |
| OK | 0 | ancel Dispersion (arcseconds) | 1.0 |
| | | Threshold (job distance units | 5) 0.0 |
| | | Distance Measurement | |
| | | Error (job distance units) | 0.0003 |
| | Y | Parts per million | 2.5 |

Modified uncertainty model for PCMM Arms

The uncertainty parameters for an arm model have been simplified to an XYZ uncertainty with respect to the instrument base. Added capability for setting XYZ uncertainties for PCMM instruments so that XYZ component uncertainties can be determined during USMN operations.

REPORTING IMPROVEMENTS

Added ability to reverse colors in Discrete Colors mode. Now, red color can be picked for high and blue for low.

| | Color Profiles | |
|---|--|--------------------------|
| | Discrete Colors | |
| | | Color Profile Properties |
| | High Limit | Color Bar Layout |
| | Max Deviation | |
| | 0.00168045 | Max Deviation |
| Color Profile Properties - Discrete | Colors | × |
| Base Colors High Color: Red Red Blue 3 Sigma Rule (@ 3 Sigma (93.7% of data) | Discrete Colors Number of Colors Spectrum Option Standard Color Distribution Mode Continuous (Entire Range) Symmetric (Interval Based) Middle Value 0.0017986 | |
| 2 Sigma (95% of data) 1 Sigma (68% of data) | Interval Value 0.00057984 | |
| OK | | Cancel |
| | Low Limit | |
| | Min Deviation | ~ |
| | -0.00527767 | Min Deviation |
| | ОК | Cancel Apply |

INSTRUMENT UPDATES

Leica Trackers

Added New Instrument - Leica AT500



The AT500 offers reflector measurements at up to 160 meters an integrated controller and the ability to measure using the B-Probe^{plus}.

Updated to LMF 1.9 (AT9x0, AT600, AT500

- Added support for RDS 6.2 and improved the ability to connect and disconnect from RDS with the AT960 and a scanner.
- ATS600 minimum scan distance goes to 1m from 1.5m, and will now scan any part of a perimeter that is not too close.

API Trackers

Added SDK to support the new 2-axis level for the Radian Plus (OminiTrack2)

Total Stations

The new total station interface has been greatly improved.

- Added support for Surface Vector Intersection measurements
- Added new instrument toolbar

| Main::p1 | Instrument Control 1 (RelationshipFit::1 - Leica Nova MS60 Total Station) | | | | | | | | | | | |
|---------------------|---|---|----------------------|---|---|--|---|----------|-----|------------|-----------|--|
| T: 34.40 Dia:0.0000 | | * | Retro: Reflectorless | • | « | | 2 | † | ਜ਼ੋ | \bigcirc | 9 5 () | |

Nikon APDIS Laser Radar

Laser Radar APDIS MV400 has been integrated with Nikon CLR SDK v10.05.06.6174

Added new menu options:

- Instrument >> Hardware Capabilities
- Tests >> Vibration Analysis

Large number of nominal vectors can be measured using menu option Instrument >> Taking Measurements >> Auto Measure >> Measure Batch of Vectors. With this we added:

- Now, measured points can be saved in a desired collection
- Added ability to build a new vector group including skipped or failed vectors from the list

MV430E and MV450E Laser Radar Enhanced Models

Implemented auto measure of SA Geometry Relationships (Features) by MV430E/MV450E Gauging Engine (GE).

- Currently supported geometry types are circles, rounded slots, and rectangular slots.
- Each feature can have a saved target definition for customized scanning and the option to send clouds, measured geometry or both.

To start measurement process, select on SA ribbon Instrument >> Auto Measure >> Measure Batch of Features.



Laser Projectors

Added New Instrument - Virtek Iris Projector

An all new interface to the Virtek Iris projector has been added. See instrument Manual for setup details and scripting controls.



Updated LAP Projector Interface

Rewritten interface for the SynchroNet API, replacing the older CADPro API, significantly increasing performance.



